

Ref No: AMNS/VIZAG/EC(EXP)/H1(FY 2025-2026)/MOEFCC/11-17

To,
The Jt. Director(S),
Integrated Regional office, Ministry of Environment, Forest & Climate change,
Greenhouse Complex,
Vijayawada - 520010, AP.
E-mail: iro.vijayawada-moefcc@gov.in, iro.vijayawada-moefcc@gov.in.

Date: 17th November, 2025.
Sub: Submission of Half Yearly Compliance reports for the EC granted for Expansion of iron ore pelletisation plant from 7 MTPA to 11 MTPA for the period from April'25 to Sep'25 - Submitted regarding.

Reference - 1) MoEF File No: - J-11011/131/2022-IA. II (IND-1) and EC Identification No:
EC23A1006AP5290681N
2) MoEF&CC's notification vide S.O- 5845(E), dt. 28th Nov 2018.

Dear sir,

We are hereby submitting the Half yearly compliance report for the period from April '25 to September'25 on the status of the implementation of the conditions stipulated in the environmental clearance accorded to us vide MoEFCC File No. J-11011/131/2022-IA. II (IND-1) dated 25.07.2024 in respect of M/s ArcelorMittal Nippon Steel India Private Limited Visakhapatnam A.P. Also, a copy of this report has been marked to the E-mail id of your good office.

This is for your kind perusal and records.
Thanking you.

Yours Faithfully,
For, ArcelorMittal Nippon Steel India Private limited.


M. Ravindranath
(Executive director)



Encl:1. Half yearly compliance report, compliance period: April'25 to September'25.

CC:

The Director(s), Compliance and monitoring Division,
Ministry of Environment, Forest and climate change,
Indhira paryavaran bahavan,
Jhor bagh road, Aliganj,
New Delhi -110 003.
E-mail: moefcc-monitoring@gov.in

The Member secretary,
Andhra pradesh pollution control Board,
Paryavaran Bhawan, APIIC Colony Road
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Vijayawada-520007
E-mail: Membersecy@appcb.gov.in

The member secretary (industrial projects-III)
Ministry of Environment, Forest and climate change,
Indhira paryavaran bahavan, Room.no.V-304,
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Aliganj, New delhi-110003,
E-mail: dirind-moefcc@gov.in

Half-Yearly Compliance Report for the period April'25 to September'25 to the Environmental Clearance Granted for Expansion of Iron Ore Pelletization from 7.0 MTPA to 11.0 MTPA in existing plant area of 110 acre.

Name of the Company	M/s ArcelorMittal Nippon Steel India Private Limited, Visakhapatnam
Name of the Project	Expansion of Iron Ore Pelletization from 7.0 MTPA to 11.0 MTPA in existing plant area of 110 acre located at Survey No. 15A, Kancharapalem, Near Flyover, Scindia Road, Vishakhapatnam Urban, Vishakhapatnam district, Andhra Pradesh by M/s ArcelorMittal Nippon Steel India Private Limited (Formerly Essar Steel India Limited)
EC Identification No.	EC23A1006AP5290681N
File No.	J-11011/131/2022-IA. II (IND-1)
Compliance Status for the Period	April'25 to September'25 - Half yearly compliance report




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HY Compliance Report for the period April 2025-Sept 2025

Condition wise Compliance Report – EC No - J-11011/131/2022-IA. II (IND-1)			
S.no	Specific Condition	Compliance status	Remarks
1	This Environmental clearance is granted subject to outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.	Being Complied	Noted and will be complied
2	The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	Being complied	Environment Protection Measures <ul style="list-style-type: none"> Details of ESP, Bag filters, Scrubbers are provided to keep the dust level within the stipulated limit. Efficiency of APCS is being measured time to time by an accredited 3rd party agency and meeting the stipulated standards. Environmental monitoring is being carried out by accredited 3rd party agency and reports submitted. to pollution control board on monthly basis. Regular Preventive Maintenance is also done to ensure that all the air pollution control equipment. installed in the plant shall be working efficiently.
3	The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.	Being complied	<ul style="list-style-type: none"> The GHG assessment study report for the FY-25 has been completed and the final report will be submitted in the next half yearly compliance period. AMNS India has maintained the estimated CO2 sequestration from the existing green belt is about approximately 625.11 tCO2 e/Year. Further we have been planning the following actions to reduce GHG emissions: <ol style="list-style-type: none"> Implementation of Change of fuel Project from LSHS to Natural gas is under progress as per below update. <ul style="list-style-type: none"> ✓ We have been constantly pursuing with GAIL/ PNGRB/ govt of AP for expediting the supply of Natural Gas Implementation of Solar renewable energy project of capacity 750 KW for which work orders have been issued.
4	The project proponent shall complete the land lease agreement registration prior to commence of expansion project.	Complied	<ul style="list-style-type: none"> AMNSIPL has taken lease of VPA land measuring 148.38 acres for 30 Years from 12/12/2023. Lease Allotment Letter with Ref.No: IENG/ESTATE/F100437/1415 dated 29.12.2023. VPA is actively considering the land lease agreement for the conveyor Right-Of-Way from plant to stockpile.
5	The project proponent shall monitor the health of the soil in the vicinity of the Plant (radius of 5 Km)	Complied	Soil samples were collected at 4 different locations within the facility and was analyzed by an NABL & MoEF&CC accredited 3 rd party agency M/s Team Labs.



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	and report the data to the IRO, MoEFCC once in a year.		
6	The nearest habitations to plant are Gnanapuram (0.9 km, E), Kancharpalem (0.9 km, NE), Velampeta (2 km, SE), Akkyapalem (2.8 km, NE) and Gandhigram (3.3 km, SW) from the project site boundary. Further, there is a school at 0.79 km from the project site along with other sensitive areas.	Being complied	<ul style="list-style-type: none"> Implemented plantation program towards east and northeast side of the plant by planting 3500 plants which are well grown with 100% surveillance rate with an expenditure of Rs 33,95,000 Lakhs which is protecting as a barrier. 
	Proponent shall take appropriate environmental safeguard measures to minimize the impact on the habitation of the locals. The project proponent needs to strengthen green belt all around the plant area to reduce the dust pollution. The PP shall also include some of these locations in its environmental monitoring programme.		<ul style="list-style-type: none"> Further, Kancharpalem, Velampeta, Akkayapalem and Gandhigram have been covered in the monthly Environment Monitoring program by an MoEF&CC accredited 3rd party agency M/s Team Labs. Consolidated monthly monitoring reports are submitted to APPCB.
7	There are two streams namely Mehadri Gedda (1.1 km, SW), Narava Gedda (1.7 km, W) align with Bay of Bengal (3.3 Km, E) and Meghadri Gedda Lake (9.2 km, NW) which exists within the study area. A robust and full proof Drainage Conservation scheme to protect the natural drainage and its flow parameters; along with Soil conservation scheme and multiple Erosion control measures shall be implemented.	Complied	<p>Hydrogeological studies were carried out at the AMNS site by Dr.V.Venkateswara rao (Prof of Geo- engineering, Andhra university).The following Soil conservation and soil erosion control measures are taken by the AMNS,</p> <ul style="list-style-type: none"> Original soil in the Plant area consists of marine clay is designated as mud flats land surrounded by salt pans. It is originated under the marine environment consists of very fine silt and clay material. In the total area of the plant, about 51% area covered with greenery and water reservoir and the remaining covered with concrete/ asphalt surfaces. Buildings, roads, various ancillary units cover the soil and there is no possibility of soil erosion from these areas. In the greenery, plantation and lawns/ shade grass areas are fenced with concrete dykes and the soil is lower than dyke surface levels. Dyke helps not only for soil conservation, but also rainwater conservation. With the above said conservation actions very little chance for soil erosion. <p>Drainage conservation scheme: There is no inflow of storm water or drainage flow from outside the industry as it is protected by lined drainage of 1m width and 1m to 1.5m depth on 3 sides- north, west and east that is taking care of storm water from outside.</p>


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			<ul style="list-style-type: none"> Plant site is separated from the outside drainage and the storm water is diverted along the east, north and west boundaries towards south boundary and is drained out into the Megadrigedda through a storm water drain along the Navy establishments boundary. Upstream side diversions are made by the VPT authorities. Storm water generated within the plant site being taken by AMNS through rainwater harvesting and reusing it for greenery and washing.
8	The water requirement of 4210 m3/day shall be met from Greater Visakhapatnam Municipal Corporation (GVMC) only after obtaining necessary permission from the Competent Authority.	Being complied	<p>Since the project is coming up in the existing plant area, AMNSIPL had already got agreement and permission for the supply of water from GVMC to the tune of 1500 KLD. Further AMNSIPL had in principle obtained permission from GVMC for the supply of additional water quantity of 3010 KLD. As a part of water conservation program initially, we have requested GVMC to supply 1000KLD per day during the construction phase for which GVMC had agreed and approved. GVMC raised a demand note vide letter no RC.No /2025-26/SE(WS&S-M)/EE-II (WS&S-M)/Bulk -Water/GVMC,dt 13.08.2025 towards the additional quantity of 1000KLD of bulk water, towards the bulk water supply advanced consumption charges.</p>
9	Three tier Green Belt shall be developed in at least 33% of the project area in a period of 1 year along the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. PP shall also develop greenbelt in the form of shelter belt comprising of total of 6 rows of 2x2 m plantation with tall trees & broad leaves with thick canopy along with windshield inside the plant premises to act as green barrier for air pollution & noise levels towards sensitive areas such as Villages and Schools nearby project site. Also, as committee, AMNS shall develop additional 6 Ha plantation in VPA & Greater Visakhapatnam Municipal Corporation	Being complied	<ul style="list-style-type: none"> Implemented plantation program towards east and northeast side of the plant by planting 3500 plants which are well grown with 100% surveillance rate with an expenditure of Rs 33,95,000 Lakhs which is protecting as a barrier. <div data-bbox="865 1104 1453 1328" data-label="Image"> </div> <ul style="list-style-type: none"> Efforts are initiated for the additional 6 Ha plantation either in VPA/GVMC for the identification of suitable land for the development.

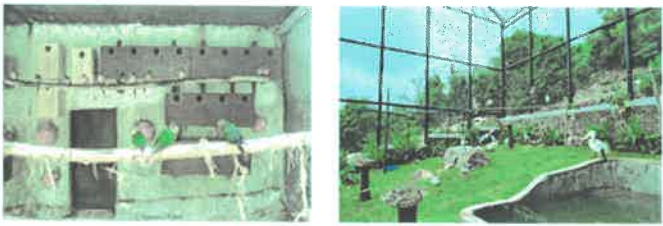


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	(GVMC) area and nearby school within 1year. Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEFCC.										
10	All the commitments made towards socio-economic development of the nearby villages shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance with the Ministry's OM dated 30.09.2020 amounting to Rs. 15 Crores shall be strictly implemented, and progress shall be submitted to the Regional Office of MoEFCC.	Being complied.	<p>For the period of April'2025 to September'2025: The following CER activities are initiated in coordination with district administration.</p> <table border="1"><thead><tr><th colspan="2">CSR & CER Expenditure from April'25 to September'25</th></tr><tr><th>Thematic Area</th><th>Expenditure (INR) in Lakhs</th></tr></thead><tbody><tr><td>Environment- Wildlife Conservation Plan</td><td>30,00,000</td></tr><tr><td>Total</td><td>30,00,000</td></tr></tbody></table> <p>Note: Project is in the establishment phase.</p>	CSR & CER Expenditure from April'25 to September'25		Thematic Area	Expenditure (INR) in Lakhs	Environment- Wildlife Conservation Plan	30,00,000	Total	30,00,000
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11	The project proponent shall undertake village adoption programme and prepare and implement the action plan to develop them into a model village.	Being complied.	The plant is in the urban area all the CER activities are being taken up in consultation with the district administration.								
12	The project proponent shall obtain prior necessary permission from the Competent Authority w.r.t. tree felling / translocation of trees involved in the proposed project.	Complied.	AMNSIPL have obtained permission for felling of trees from District Forest officer vide letter no 1802/2022/S2 dated 29.05.2024.								
13	The project proponent shall strictly comply with the observations of IRO and submit the compliance of the same to IRO with the half yearly compliance report.	Being complied.	Noted. IRO observations are being complied and reported.								
14	AMNS shall approach SPCB and SPCB shall take all the industrial stakeholders on board to reduce the pollution level in the area.	Being complied.	AMNSIPL submitted a request letter to regional officer, APPCB, Vizag to advice in this regard. APPCB,VPA and AMNS conducted environment monitoring committee meeting in the premises of VPA and discussed on the environmental protection measures being taken by the various stakeholders.								
15	The recommendations of the approved Site-Specific Wildlife Management Plan shall be implemented in	Being complied.	As per the approved Wildlife conservation plan by the DFO,Vizag as (vide letter Rc.no: 1802/2022-52 Dated: 14.08.2025)AMNS India has paid Rs.30 lakhs towards implementation of the								



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	consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.		conservation plan and letter of communication was received from the forest department  Provided shelter for the birds in the Zoo												
16	No activity shall be permitted in CRZ area adjacent to the stockpile area without prior CRZ clearance as per CRZ Notification.	-	Noted & agreed												
B. General Conditions															
I.	Statutory compliance:														
1	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards / conditions to be followed under any other Acts/ Rules/ Subordinate legislations, etc., as may be applicable to the project	-	Noted & agreed												
II.	Air quality monitoring and preservation														
1	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 04 Nos. Continuous Ambient Air Quality Station (CAAQMS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended	Being compiled.	<ul style="list-style-type: none"> 2 No's CAAQM Stations installed at the upwind and Downwind directions and 3 No's CEMS installed in Process Stacks of PP – 1, PP – 2 and CPP and the data is being uploaded into APPCB and CPCB websites. Calibration of 2 CAAQM and 3 CEMS by Equipment supplier has been done in the month of August'25. Data from 3 no's CEMS installed in Main process stacks of PP -1, PP-2 and CPP is given in the below table in quarterly basis <table border="1"> <thead> <tr> <th colspan="4">Stack Emission Data</th></tr> <tr> <th>Quarter</th><th>PP-1 µg/m3</th><th>PP-2 µg/m3</th><th>CPP µg/m3</th></tr> </thead> <tbody> <tr> <td>Q3</td><td>26.7</td><td>39.00</td><td>39.33</td></tr> </tbody> </table>	Stack Emission Data				Quarter	PP-1 µg/m3	PP-2 µg/m3	CPP µg/m3	Q3	26.7	39.00	39.33
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	from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.		<table><tr><td>Q4</td><td>27.6</td><td>37.67</td><td>21.00</td></tr><tr><td>Standards</td><td>50</td><td>50</td><td>50</td></tr></table> <ul style="list-style-type: none">Data from 2 no's CAAQM stations installed at upwind and downwind direction is given in the below table in quarterly basis. <table><tr><th colspan="6">Ambient Air Quality Monitoring Data (Average)</th></tr><tr><th rowspan="2">Parameters</th><th colspan="2">Q3 Average</th><th colspan="2">Q4 Average</th><th rowspan="2">Standards (24hours) mg/m3</th></tr><tr><th>CAAQ M-1 mg/m3</th><th>CAAQ M-2 mg/m3</th><th>CAAQ M-1 mg/m3</th><th>CAAQM-2 mg/m3</th></tr><tr><td>PM 2.5</td><td>17.34</td><td>19.65</td><td>36.72</td><td>30.71</td><td>60</td></tr><tr><td>PM 10</td><td>71.46</td><td>72.33</td><td>75.74</td><td>70.79</td><td>100</td></tr><tr><td>SOx</td><td>10.67</td><td>10.56</td><td>11.59</td><td>12.69</td><td>80</td></tr><tr><td>NOx</td><td>23.56</td><td>23.66</td><td>23.18</td><td>23.50</td><td>80</td></tr></table>	Q4	27.6	37.67	21.00	Standards	50	50	50	Ambient Air Quality Monitoring Data (Average)						Parameters	Q3 Average		Q4 Average		Standards (24hours) mg/m3	CAAQ M-1 mg/m3	CAAQ M-2 mg/m3	CAAQ M-1 mg/m3	CAAQM-2 mg/m3	PM 2.5	17.34	19.65	36.72	30.71	60	PM 10	71.46	72.33	75.74	70.79	100	SOx	10.67	10.56	11.59	12.69	80	NOx	23.56	23.66	23.18	23.50	80
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2	The project proponent shall carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.	Being compiled.	<ul style="list-style-type: none">2 No's CAAQM Stations installed at upwind and Downwind directions inside the plant and are being operated continuously and the data is being uploaded continuously into APPCB and CPCB websites.Ambient air quality monitoring is also done every month outside the plant at Gnanapuram (0.9 km, E), Kancharpalem (0.9 km,NE), Velampeta (2 km, SE), Akkyapalem (2.8 km, NE) and Gandhigram (3.3 km, SW) and the reports is being submitted to APPCB.																																																
3	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Being compiled.	Fugitive Emissions are being monitored by an NABL & MoEFCC accredited third-party Agency M/s Team lab.																																																
4	Sampling facility at process stacks shall be provided as per CPCB guidelines for manual monitoring of emissions.	Complied.	Sampling facility is provided for monitoring the Process stacks manually.																																																





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5	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Being compiled.	<ul style="list-style-type: none"> Appropriate Air Pollution Control Equipment (APC) like Bag Filters, ESPs, Wet Scrubbers are already installed, and all the monitored values are well within the emission norms prescribed by APPCB/ MoEFCC. A comprehensive list of air pollution control equipments proposed for installation at the various stacks of PP-3 is provided below. <table border="1" data-bbox="799 506 1517 1809"> <thead> <tr> <th>Stack No.</th><th>Stack Attached To</th><th>Air pollution Control Equipment provided</th><th>Outlet Dust load [mg/Nm³]</th></tr> </thead> <tbody> <tr><td>1</td><td>Stack Attached to Additive grinding building (Bentonite process)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>2</td><td>Stack Attached to Additive grinding building (Additive process)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>3</td><td>Stack Attached to Additive grinding building (Additive dedusting)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>4</td><td>Stack Attached to Additive grinding building (Bentonite dedusting)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>5</td><td>Stack Attached to Additive yards (JH-10 dedusting)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>6</td><td>Stack Attached to Proportionate bin building – (Mixing dedusting)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>7</td><td>Stack Attached to Proportionate bin building – (Dust bin)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>8</td><td>Stack Attached to Proportionate bin building- (Bentonite bin)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>9</td><td>Stack Attached to Proportionate bin building – (Lime + Coal bin)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>10</td><td>Stack Attached to Induration Furnace of Pellet Plant -3 (Process Stack)</td><td>Electrostatic Precipitator</td><td>10</td></tr> <tr><td>11</td><td>Stack Attached to Induration Furnace of Pellet Plant -3 (Process Stack)- Hood exhaust</td><td>Electrostatic Precipitator</td><td>10</td></tr> <tr><td>12</td><td>Stack Attached to Feed end of Indurating furnace of Pellet plant -3 (Fugitive Dust Control)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>13</td><td>Stack Attached to Discharge End of Indurating furnace of Pellet plant -3 (Fugitive Dust Control)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>14</td><td>Stack Attached to Hearth layer Separation Bin of Pellet Plant-3 (Fugitive Dust Control)</td><td>Bag Filters</td><td>10</td></tr> <tr><td>15</td><td>Stack Attached to Product Transfer Point of Pellet plant - 1,2 and 3 (Fugitive Dust Control)</td><td>Bag Filters</td><td>10</td></tr> </tbody> </table>	Stack No.	Stack Attached To	Air pollution Control Equipment provided	Outlet Dust load [mg/Nm ³]	1	Stack Attached to Additive grinding building (Bentonite process)	Bag Filters	10	2	Stack Attached to Additive grinding building (Additive process)	Bag Filters	10	3	Stack Attached to Additive grinding building (Additive dedusting)	Bag Filters	10	4	Stack Attached to Additive grinding building (Bentonite dedusting)	Bag Filters	10	5	Stack Attached to Additive yards (JH-10 dedusting)	Bag Filters	10	6	Stack Attached to Proportionate bin building – (Mixing dedusting)	Bag Filters	10	7	Stack Attached to Proportionate bin building – (Dust bin)	Bag Filters	10	8	Stack Attached to Proportionate bin building- (Bentonite bin)	Bag Filters	10	9	Stack Attached to Proportionate bin building – (Lime + Coal bin)	Bag Filters	10	10	Stack Attached to Induration Furnace of Pellet Plant -3 (Process Stack)	Electrostatic Precipitator	10	11	Stack Attached to Induration Furnace of Pellet Plant -3 (Process Stack)- Hood exhaust	Electrostatic Precipitator	10	12	Stack Attached to Feed end of Indurating furnace of Pellet plant -3 (Fugitive Dust Control)	Bag Filters	10	13	Stack Attached to Discharge End of Indurating furnace of Pellet plant -3 (Fugitive Dust Control)	Bag Filters	10	14	Stack Attached to Hearth layer Separation Bin of Pellet Plant-3 (Fugitive Dust Control)	Bag Filters	10	15	Stack Attached to Product Transfer Point of Pellet plant - 1,2 and 3 (Fugitive Dust Control)	Bag Filters	10
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6	The project proponent shall provide leakage detection and mechanized	Being compiled.	We have installed Reverse Jet Air Bag Filters. Bags are cleaned by injecting clean air into the dust collector, which is a continuous operation. Leak detection process is being done																																																																



Signature

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	bag cleaning facilities for better maintenance of bags.		Physically on daily basis by checking healthiness of Diaphragm purging, Differential Pressure of the Bag filter for all the installed Bag Filters.
7	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Complied.	<ul style="list-style-type: none"> We have adopted road trackers for the cleaning of the internal roads. Bobcats being used to cleaned and shopfloors and inside the plant areas.
8	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation. The project proponent use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.	Complied	<p>All the Raw Materials, once in a quarter (For 5 – 6 days of transportation). Ensuring Tarpaulin covering and wetting of roads during Transportation. The Product is transported to stockpile using Closed Conveyors.</p> <div style="display: flex; justify-content: space-around;">   </div>
9	The project proponent shall provide primary and secondary fume extraction system at all heat treatment furnaces.	-	Not Applicable
10	Wind shelter fence and chemical spraying shall be provided on the raw material stockpiles.	Being complied	<ul style="list-style-type: none"> Fixed Water sprinklers are installed at the raw material storage yards. No chemical spraying is required at the raw material stockpiles. Covered storage sheds are also provide for storing the raw materials.
11	Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.	-	Not applicable
12	Pollution control system in the plant shall be provided as per the CREP Guidelines of CPCB.	Complied.	Noted and compiled
13	The project proponent shall adopt the Clean Air practices like Mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers),	Complied.	Highly efficient air pollution control equipment's like ESPs, wet scrubbers, High-capacity bag filters, covered storage sheds for additive storage yards, regular water sprinkling on the internal roads and developed a thick green belt towards the habitation side and all along the plant boundary.









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	condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.		
14	Bag filters shall be cleaned regularly, and efficiency of bag filter system shall be monitored at regular intervals.	Being complied.	<ul style="list-style-type: none"> We have installed Reverse Jet Air Bag Filters. Bags are cleaned by injecting clean air into the dust collector, which is a continuous operation. Leak detection process is being done Physically on daily basis by checking healthiness of Diaphragm purging, Differential Pressure of the Bag filter for all the installed Bag Filters. Performance monitoring of all the Air pollution control equipment's is done every once a year.
15	Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other strategic locations to control fugitive emissions from the plant.	Complied.	<ul style="list-style-type: none"> High-Capacity water sprinklers installed with reach of 30 to 35m coal yard & CHP to suppress fugitive coal dust. At stockpile water sprinklers provided to arrest dust generation during transfer of materials. Dry Fog Water Sprinklers are installed on the Product conveying systems.
16	The particulate matter emissions from the process stacks shall be less than 30 mg/Nm ³ and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed.	Being complied.	<ul style="list-style-type: none"> The existing Electrostatic Precipitators (ESPs) at PP-1 have been upgraded with Modu Power HFPS technology, successfully achieved stack emissions below 30 mg/Nm³. ArcelorMittal Nippon Steel India Private Limited, Visakhapatnam, has been honored with two prestigious accolades, "Best Innovative Project" Award and "Excellent Environmental Project" Award at the 12th CII National Award for Environmental Best Practices 2025 for its groundbreaking project titled "Reduction of Stack Emissions by Integrating ModuPower HFPS into the Existing ESPs". (photographs).





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			   <p>Best Innovative Project Award</p>   
			<p>Excellent Environmental Project Award</p> <ul style="list-style-type: none"> Furthermore, an action plan for implementing the same technology of Modu power HFPS will be implemented in PP-2 and considered the budget provisions and the upgradation will be completed by December 2026. All the ESPs of PP-3 were designed to achieve less than 10 mg/Nm³.
17	<p>Following additional arrangements to control fugitive dust shall be provided:</p> <p>a. Fog / Mist Sprinklers at all on bulk raw material storage area (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas.</p> <p>b. Proper covered vehicle shall be used while transport of materials.</p> <p>c. Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.</p>	Being complied.	<p>a. Cover sheds were provided for Anthracite coal and bentonite.</p> <p>b. Ensured that all the Vehicles are properly covered with tarpaulin enroute from port to plant.</p> <p>c. Regular road cleaning activity is being ensured to avoid fugitive emission dust through vehicles.</p>
18	<p>During operational phase at Captive Power Plant, Action Plan to monitor coke/coal dust exposures in different process plants using personal and area air samplers and to compare with permissible limits as per Indian Factories Act, 1948 shall be implemented.</p>	Being complied.	<ul style="list-style-type: none"> Coal dust exposure study completed by an NABL and MoEFCC accredited 3rd party agency M/s Team Labs at CPP area. The Respirable dust concentration monitored inside Coal Crusher plant found to be less than prescribed standard values.


Roundtable


19	The coal dust should be monitored at coal unloading, crushing, furnace areas and should be within 2 mg/m ³ , respirable dust fraction containing less than 5% quartz as per Indian Factories Act, 1948.	Being complied.	<ul style="list-style-type: none"> Coal dust exposure study completed by an NABL and MoEFCC accredited 3rd party agency M/s Team Labs at CPP area. The respirable dust fraction containing less than 5% quartz found to be less than the standard values.
III.	Water quality monitoring and preservation		
1.	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time and connected to SPCB and CPCB online servers and calibrate this system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Being complied.	<ul style="list-style-type: none"> There is no wastewater generation and disposal from the process. Hence ETP is not required. However, around 8 no's sumps were provided in the plant to collect the stormwater/ Rainwater and internal road washing are reused back into the process. Sewage is treated in 20KLD STP and the treated water is used for road dust suppression and greenbelt / green cover area. The Sewage treated water is being monitored every month by NABL & MOEFCC accredited consultancy M/s Team Labs. <div data-bbox="903 987 1420 1189" data-label="Image"> </div> <p style="text-align: center;">20 KLD STP</p> <div data-bbox="1011 1249 1308 1568" data-label="Image"> </div> <p style="text-align: center;">Sump at the slurry tank area.</p>
2	The project proponent shall monitor regularly ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under	Being complied.	Ground water has been monitored for the Pre and post monsoon season by an NABL & MoEFCC accredited third-party Agency M/s Team lab.



	Environment (Protection) Act, 1986 and NABL accredited laboratories		
3	Garland drains and collection pits shall be provided for each stockpile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Complied.	Garland drains and Collection pits are provided, and the runoff water is being collected into sump located at stockpile and the same is used for the dust suppression systems.
4	Water meters shall be provided at the inlet to all unit processes in the plants.	Being complied.	An PO has been released for the procurement and installation of new water flow meters replacing the old instruments which is expected to be completed by March CY'26
5	The project proponent shall make efforts to minimize water consumption in the plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Being complied.	The main sources of wastewater generation from the plant are blow downs from utilities and treated domestic effluent in Sewage Treatment Plant (STP). The process wastewater from de-dusting and wet scrubbers are clarified in thickeners and clarified water is recycled back into the process. The blow downs from utilities like cooling tower etc. is diluted in process water pond and recycled in the process. The domestic effluent will be treated in 20 KLD STP, and the treated water will be used in gardening / greenbelt purposes.
6	The proposed project shall be designed as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.	Being complied.	<ul style="list-style-type: none"> There is no wastewater generation and disposal from the process. Hence ETP is not required. However, around 8 no's sumps were provided in the plant to collect the stormwater/ Rainwater and internal road washing are reused back into the process. Sewage is treated in 20KLD STP and the treated water is used for road dust suppression and greenbelt / green cover area. The Sewage treated water is being monitored every month by NABL & MOEFCC accredited consultancy M/s Team Labs.  <p style="text-align: center;">20 KLD STP</p> 




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			Sump at the slurry tank area.
7	All stockyards shall have impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains and catch pits to trap the runoff material and shall be implemented as per the action plan submitted in EIA/EMP report.	Being complied.	<ul style="list-style-type: none"> The ground surface of raw material storage yards is laid with gravel 1 foot then compacted and a 3mm thick geo-textile. Over the geo-textile, 150 mm Water Bound Macadam (WBM)¹ is laid. In which stone aggregates and binders are overlaid one over another during construction of WBM layer. Further, the raw material storage yard in the plant area is enclosed with boundary wall on 2 to 3 sides and the open side is well laid with garland drain and catch pit arrangement. The slope of the raw material storage is inclined towards the garland drain. Thus, the rainwater washing the stored material is collected in catchpit through garland drains and the clear water is pumped to thickener for recirculation / reuse in the plant. The trapped raw material washings from the catchpits are periodically cleaned and put back on the respective raw material yard.
8	Rainwater harvesting shall be implemented to recharge/ harvest water as per the action plan submitted in the EIA/EMP report.	Being complied.	<p>As per the recommendation of Dr V Venkateshwara Rao, Professor Retd. (Geo Engineering), Andhra University the following actions were taken and completed.</p> <ul style="list-style-type: none"> Existing and new bund walls were raised at greenbelt/ green cover catchment areas in the plant. Down commers (pipes) were arranged for the newly constructed additive storage sheds. 
IV.	Noise monitoring and prevention		
1	Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and amendments thereof, and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Being complied.	Noise Monitoring is being carried out on monthly basis by an NABL & MoEFCC accredited third-party Agency M/s Team lab.
2	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986	Being complied.	Noise levels inside the plant are under prescribed standards and not exceeding 75 dB during daytime and 70 dB during night-time. The noise monitoring is being carried out on

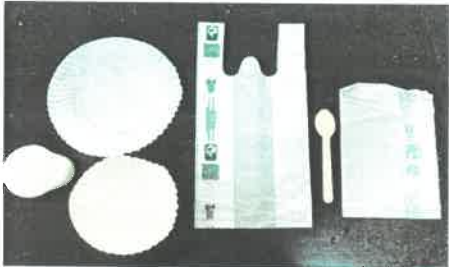

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	viz. 75 dB(A) during daytime and 70 dB(A) during nighttime.		Monthly basis by an NABL & MoEFCC accredited third-party Agency M/s Team lab.														
3	PP shall identify extreme hot areas through heat stress survey as well as noise monitoring within process plants to ensure that workers not exposed above 90 dBA levels as per Factories Act, 1948.	Being complied.	<ul style="list-style-type: none">The observed maximum WGBT indoor values at Furnace 1 area is 27.3⁰cThe observed maximum WGBT indoor values at Furnace 2 area is 27.4⁰cThe observed maximum WGBT indoor values at Boiler area is 27.4⁰c <p>The observed WGBT Indoor values found to be less than 27.5⁰c as per guidelines provided above the work force found to be not under Heat stress.</p>														
V. Energy Conservation measures																	
1	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, streetlights, parking around project area and maintain the same regularly;	Being Complied.	<ul style="list-style-type: none">Implementation of Solar renewable energy project of capacity 750 KW for which work orders have been issued.Installed Day light Harvest system on the Main water pump house. <div></div> <p>97 kW Solar Panels Installed at school and college</p>														
2	Provide LED lights in their offices and residential areas.	Complied.	Under the Energy Conservation measures 100% LED lights installation has been successfully completed in the plant.														
VI. Waste management																	
1	Oil Collection pits shall be provided in oil cellars to collect and reuse/recycle spilled oil.	Being complied.	Used oil collection shed was established inside the plant for collection and storage of Used oil. The used oil is sold to authorized recyclers.														
2	Kitchen waste shall be composted or converted to biogas for further use.	Being complied.	Kitchen waste is being composted by Horticulture department and the generated manure is being used for Greenbelt as manure.														
3	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.	Being complied.	<p>All the fly ash generated in the existing plant is either sold to brick manufacturers or recyclers as per the below table.</p> <table><tr><th>S. no</th><th>Description</th><th>UO M</th><th>Quantity</th><th>Disposed to</th></tr><tr><td rowspan="3">1</td><td rowspan="3">Fly ash</td><td rowspan="3">MT</td><td>2327.68</td><td>SRI SRINIVASA BRICKS WORKS</td></tr><tr><td>179.14</td><td>VENKATA MARUTHI MATERIAL SUPPLY</td></tr><tr><td>1059.27</td><td>SRUSTI TRADING AND LOGISTICS</td></tr></table>	S. no	Description	UO M	Quantity	Disposed to	1	Fly ash	MT	2327.68	SRI SRINIVASA BRICKS WORKS	179.14	VENKATA MARUTHI MATERIAL SUPPLY	1059.27	SRUSTI TRADING AND LOGISTICS
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			1059.27	SRUSTI TRADING AND LOGISTICS													
4	The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identifiedSingle	Being complied.	All the Single Use Plastics are banned within the plant premises. Promoting usage of Paper cups and cloth bags inside the plant premises. Awareness Training Programs have been given to all the Employees and Associates.														



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	Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines-3/ . All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six-monthly compliance report being submitted by the project proponents.		As a part of implementing this, we have been using Compostable plastic bags / covers in canteen areas.  Biodegradable spoon,cup, plates										
5	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	Being complied.	All the E-waste generated in the existing plant from April'25 to september'25 is sold to authorized recyclers as per the below table: <table><tr><th>S. no</th><th>Description</th><th>UOM</th><th>Quantity</th><th>Disposed to</th></tr><tr><td>1</td><td>E-Waste</td><td>MT</td><td>2.74</td><td>SILICONE PLANET RECYCLING PVT LTD ,Hyderabad, Secunderabad</td></tr></table>	S. no	Description	UOM	Quantity	Disposed to	1	E-Waste	MT	2.74	SILICONE PLANET RECYCLING PVT LTD ,Hyderabad, Secunderabad
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1	E-Waste	MT	2.74	SILICONE PLANET RECYCLING PVT LTD ,Hyderabad, Secunderabad									
6	Solid waste utilization a. PP shall install a slag crusher to convert steel slag into aggregate for use in construction industry, fine sand for use as flux in steel plant, sand in brick making and as lime in cement making.	Being complied.	a. Not Applicable b. All the Solid waste generated during period April-2025 to September-2025 was disposed to Authorized Vendors as per the details given below. <table><tr><th>S. No</th><th>Descripti on</th><th>U O M</th><th>Quant ity of dispo sal</th><th>Disposed to</th></tr><tr><td>1</td><td>Fly ash</td><td>MT</td><td>3570.77</td><td>Sri Srinivasa Bricks Works, Venkata Maruthi Material Supply, Rusti Trading and Logistics</td></tr></table>	S. No	Descripti on	U O M	Quant ity of dispo sal	Disposed to	1	Fly ash	MT	3570.77	Sri Srinivasa Bricks Works, Venkata Maruthi Material Supply, Rusti Trading and Logistics
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	b. PP shall recycle/reuse solid waste generated in the plant as far as possible. c. Used refractories shall be recycled as far as possible.		<table><tr><td>2</td><td>Used Oil</td><td>To ns</td><td>5</td><td>Zen Lubs</td></tr><tr><td>3</td><td>Canteen Waste</td><td></td><td>NA</td><td>NA</td></tr><tr><td>4</td><td>E-Waste</td><td>MT</td><td>0.86</td><td>SILICONE PLANET RECYCLING PVT LTD</td></tr><tr><td>5</td><td>MS Scrap</td><td>MT</td><td>712.36</td><td>SANJAY ENTERPRISES,VIZAG METALS AND MINERALS</td></tr><tr><td>6</td><td>Used Conveyor belt</td><td>MT</td><td>23.5</td><td>CONVEYOR TECH CORPORATION</td></tr><tr><td>7</td><td>Used filter bags</td><td>MT</td><td>132.94</td><td>SREE MAHALAKSHMI EARTH MOVERS P LTD</td></tr><tr><td>8</td><td>Rubber Scrap</td><td>MT</td><td>25.28</td><td>SREE MAHALAKSHMI EARTH MOVERS P LTD</td></tr><tr><td>9</td><td>Wood Scrap</td><td>MT</td><td>27.31</td><td>N A TRADERS</td></tr></table>	2	Used Oil	To ns	5	Zen Lubs	3	Canteen Waste		NA	NA	4	E-Waste	MT	0.86	SILICONE PLANET RECYCLING PVT LTD	5	MS Scrap	MT	712.36	SANJAY ENTERPRISES,VIZAG METALS AND MINERALS	6	Used Conveyor belt	MT	23.5	CONVEYOR TECH CORPORATION	7	Used filter bags	MT	132.94	SREE MAHALAKSHMI EARTH MOVERS P LTD	8	Rubber Scrap	MT	25.28	SREE MAHALAKSHMI EARTH MOVERS P LTD	9	Wood Scrap	MT	27.31	N A TRADERS
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VII	Green Belt																																										
1	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration by trees.	Being complied.	<ul style="list-style-type: none">• The GHG assessment study report for the FY-25 has been completed and the final report will be submitted in the next half yearly compliance period.• AMNS India has maintained the estimated CO2 sequestration from the existing green belt is about approximately 625.11 tCO2 e/Year.• Further we have been planning the following actions to reduce GHG emissions,<ul style="list-style-type: none">1. Implementation of Change of fuel Project from LSHS to Natural gas is under progress as per below update.<ul style="list-style-type: none">✓ We have been constantly pursuing with GAIL/ PNGRB/ govt of AP for expediting the supply of Natural Gas2. Implementation of Solar renewable energy project of capacity 750 KW for which work orders have been issued.																																								
2	Project proponent shall submit a study report on Decarbonisation program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/	Being complied.	<ul style="list-style-type: none">• AMNS India has maintained good amount of greenbelt with the estimated CO2 sequestration from the existing green belt is about approximately 625.11 tCO2 e/Year.• Further we have been planning the following actions to reduce GHG emissions,<ul style="list-style-type: none">1. Implementation of Change of fuel Project from LSHS to Natural gas is under progress as per below update.<ul style="list-style-type: none">✓ We have been constantly pursuing with GAIL/ PNGRB/ govt of AP for expediting the supply of Natural Gas2. Implementation of Solar renewable energy project of capacity 750 KW for which work orders have been issued.																																								




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	assessments should be measurable and monitor able with defined time frames.		
3	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.	Complied	Inside the plant,all the internal roads are bitumen top and greening and paving has been done wherever possible to arrest soil Erosion and dust Pollution
VIII Public hearing and Human health issues			
1	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Complied	<p>EMRP and HIRA is in place and necessary awareness and Training is being given to all the employees and Associates. Mock drills are also being conducted on quarterly basis.</p> 
2	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms	Complied	<ul style="list-style-type: none"> The observed maximum WGBT indoor values at Furnace 1 area is 27.3⁰c The observed maximum WGBT indoor values at Furnace 2 area is 27.4⁰c The observed maximum WGBT indoor values at Boiler area is 27.4⁰c <p>The observed WGBT Indoor values found to be less than 27.5⁰c as per guidelines provided above the work force found to be not under Heat stress.</p>
3	Provision shall be made for the housing of construction labor within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP. Safe drinking water, medical health care, creche etc. The housing	Complied	<ul style="list-style-type: none"> AMNSIPL has taken 5 Acres of land from VPA on lease to provide housing for the construction labor. The acquired land is demarcated. The following facilities has been provided in worker facility area (fuel for cooking, mobile toilets, Safe drinking water, First AID etc.) The following facilities in the side the project area (dining hall, rest rooms, OHC, drinking water facility, toilets etc.)



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	may be in the form of temporary structures to be removed after the completion of the project.										
4	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Complied	Health Surveillance is being done on regular basis and the records are being maintained at OHC by qualified Doctor.								
IX	Environment Management										
1	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt nearby villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.	Complied	<div><div><div><div>• Company has a well laid down Corporate Environment Responsibility (CER).</div><div>• The Corporate Environment Responsibility (CER) is as follows for the period April2025- September'2025</div></div><table><tr><th colspan="2">CSR & CER Expenditure from April'25 to September'25</th></tr><tr><th>Thematic Area</th><th>Expenditure (INR) in Lakhs</th></tr><tr><td>Environment-Wildlife Conservation Plan</td><td>30,00,000</td></tr><tr><td>Total</td><td>30,00,000</td></tr></table><div>Note: Project is in the establishment phase.</div></div></div>	CSR & CER Expenditure from April'25 to September'25		Thematic Area	Expenditure (INR) in Lakhs	Environment-Wildlife Conservation Plan	30,00,000	Total	30,00,000
CSR & CER Expenditure from April'25 to September'25											
Thematic Area	Expenditure (INR) in Lakhs										
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Total	30,00,000										
2	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms /conditions. The company shall have defined system of reporting infringements /deviation / violation of the environmental / forest / wildlife norms / conditions and /or shareholders / stake holders. The copy of the board resolution in this	Complied	Company has a well laid down Environment Policy.								





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2	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn must display the same for 30 days from the date of receipt.	Complied	Environment clearance document has been submitted to GVMC, APPCB.
3	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Being complied.	Half yearly Compliance report for the period April '25 to September 25 along with monitored data has been uploaded on AMNS website.
4	The project proponent shall monitor the criteria pollutants level namely, PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Complied	Online CEMS & CAAQMS are installed in the plant premises and the data is continuously uploaded onto APPCB & CPCB portals.
5	Action plan for developing connecting and internal road in terms of MSA as per IRC guidelines shall be implemented	Complied	All plant roads are laid with flexible pavement design considering Million Standard Axle (MSA) as per IRC Guidelines. All the roads are Min 6.0 mts and Max 9 mts wide and MSA as per IRC guidelines has been taken care of.
6	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Complied	Half yearly Compliance report for the period April'25 to September'25 along with monitored data and study report was submitted on MoEFCC website.
7	The project proponent shall submit the environmental statement for each financial year in	Complied	The Environment Statement for the year 2024 – 2025 was submitted to APPCB on 14 th July, 2025.



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	Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.												
8	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Being complied.	PNGRB is evaluating technical offers submitted by various agencies. It is expected that the final authorization for the successful bidder will be given laying of pipeline for Mallavaram to Visakhapatnam by end of November'2025										
9	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Complied.	All the Recommendations and Commitments made in the EIA/EMP report are complied.										
10	The recommendations of the approved Site-Specific Wildlife Management Plan (in case of involvement of Schedule-I species) shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEFCC.	Being Complied	<p>As per the approved Wildlife conservation plan by the DFO,Vizag as (vide letter Rc.no: 1802/2022-52 Dated: 14.08.2025)AMNS India has paid Rs.30 lakhs towards implementation of the conservation plan and letter of communication was received from the forest department.</p> <div></div> <p>Provided shelter for the birds in the Zoo</p>										
11	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to	Being Complied	<p>The project is considered under 7(II) under EIA Notification 2006, Hence PH is exempted. Budgetary commitments given in EIA/EMP report have been complied with.</p> <table><tr><th>S.No</th><th>Category</th><th>Proposed budget Rs in lakhs</th><th>Expenditure as on 31st September 2025</th><th>Balance budget in Rs lacs.</th></tr><tr><td></td><td></td><td></td><td></td><td></td></tr></table>	S.No	Category	Proposed budget Rs in lakhs	Expenditure as on 31st September 2025	Balance budget in Rs lacs.					
S.No	Category	Proposed budget Rs in lakhs	Expenditure as on 31st September 2025	Balance budget in Rs lacs.									



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	public/public domain. The PP shall also put the information on the left-over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.		1	APCE upgradation	625	615	10
			2	STP	51.8	49.89	1.91
			3	Emission monitoring repairs and upgradation	1259	1148	111
			4	Greenbelt	161	33.95	127.05
			Total Capital Expenditure		2096.8	1846.84	249.96
12	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEFCC).	Complied	Noted & agreed.				
13	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Complied	Noted & agreed.				
14	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Complied	Noted & agreed.				
15	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Complied	Noted & agreed.				
16	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data /	Complied	Noted & agreed.				



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	information/monitoring reports.		
17	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Complied	Noted & agreed.

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